

Impression Technologies

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HFQ: 12 years of development

2003, The University of Birmingham, UKEarly test work starts on a new aluminium forming method. EPSRC funds HFQ research project





Impression

2008, Imperial College London, UK

Research moves to Imperial College London. **Promising results** lead to extension of the work to trial geometries

2010, Imperial College London, UK

Modelling and testing are extended to realistic geometries for automotive and aerospace project partners

2012, Imperial Innovations, UK Excellent lab-scale results suggest HFQ is a viable technology. Commercial research begins

2013-4, Impression Technologies, UK

Technology licensed to Tier-1 suppliers. **Commercial production.** Mercia invests in Impression Technologies Production tools ordered for vehicles (SOP end 2015)

2015, Impression Technologies, UK Work begins on World's first dedicated HFQ[®] production line to be operational Jan 2016

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Impression Technologies Ltd

An Imperial College London (ICL) Spin-off company

- Formed to :
 - Market the patented HFQ and related technologies
 - Further Develop HFQ Technology
 - Work with designers to translate components to HFQ
- Backed by:
 - Imperial Innovations
 - Mercia Fund
- Experienced management and technical team
- Participating in a number of UK government backed research projects
- Participating in EU FP7 project, LoCoLite



Why HFQ ?

HFQ is a hot forming process for aluminium alloy sheet.

It is the only volume production technology that allows high strength aluminium alloys to be formed into complex shapes suitable for automobile, aerospace and rail applications.

Aluminium is a major material for future automotive lightweighting activities.

Lighter weight is a key strategy for reduced CO2 emissions levels in all vehicles.



CRF (FIAT) HFQ makes difficult parts!



Ultra high strength aluminium, not formable <u>any other way</u>

Computer simulation



Pressed Part

Work done as part of EU FP7 project 'LoCoLite'

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ITL – Business status

- ITL has two end customers who will use HFQ technology on vehicles to be made in 2015.
- ITL is securing funding to develop the world's first HFQ production line in Coventry (starting January 2016).
- Many more business opportunities are under discussion.